

GRIP BELT AND ITS FABRICATION METHOD

ABSTRACT OF THE DISCLOSURE

A grip belt having a nonwoven fabric base material, which has through holes through the top and bottom surfaces, an elastic polyurethane cover layer bonded to the top surface of the nonwoven fabric base material and filled up the through holes, a plurality of small air holes formed in the elastic polyurethane cover layer adjacent to the nonwoven fabric base material, and a plurality of air cells formed in the elastic polyurethane cover layer within and around the through holes.